







16th NATIONAL AWARD FOR EXCELLENCE IN ENERGY MANAGEMENT 2015 Most Innovative & Innovative Energy Saving Products









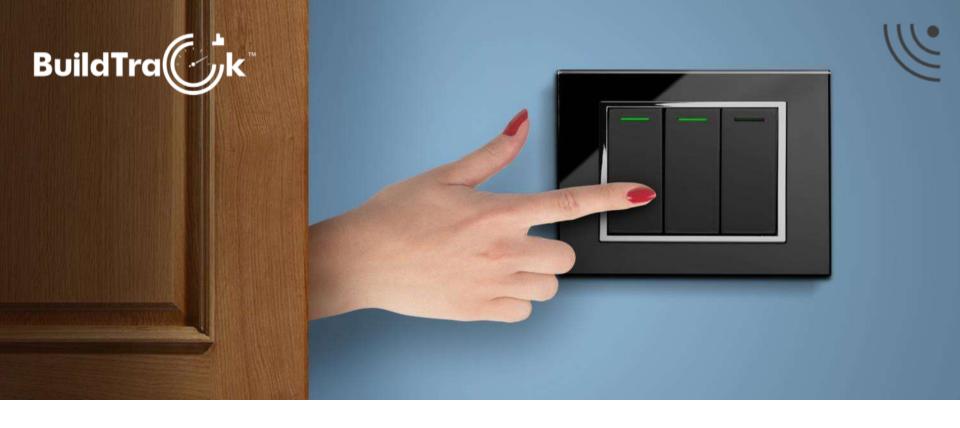
Most Innovative Energy Saving Products

Award Winners









Guaranteed Energy Savings for your existing and new projects with wireless sensors



Every Switch is a Green Opportunity



Switches need to be AUTOMATICALLY controlled in order to reduce Energy Bills





Control the Switch for Savings

People forget to turn switches OFF resulting in energy wastage



DEVICE	BULB	T5 TUBELIGHT	T8 TUBELIGHT	CEILING FAN	EXHAUST FAN	SPLIT A/C UNIT	
TYPICAL	60-100	28	36	80-90	35-60	1100-1200	
WATTAGE	WATTS	WATTS	WATTS	WATTS	WATTS	WATTS	

This results in higher energy bills





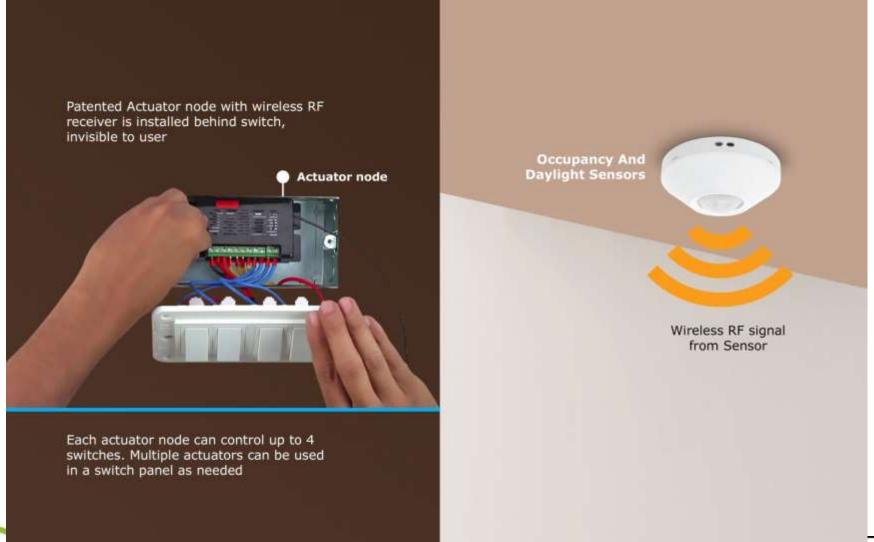
The Solution

BuildTrack WIRELESS SENSORS





How do they work?







Wireless Sensor: Benefits



No Wiring NEEDED



Switches will work, even if sensors fail or run out of battery!



Sensor can be freely placed where required



 Users can still turn off individual devices with switches



Rapid deployment, often in under an hour



 Variable delay timings for different devices



 Aesthetics of the room is maintained intact



*** GOOD PAYBACK**



Single sensor can control multiple switches located in a single switch panel or even in multiple switch panels



CONVENIENCE to users





Components



Occupancy & Daylight Sensors



Actuator Node





Payback in < 1 year!



There is a huge savings possible with the use of wireless sensors

Some estimated energy savings in a few cases are provided below



PRIVATE OFFICE 10%-50%



CONFERENCE ROOM 20%-50%



CLASSROOM 25%-40%



RESTROOMS 30%-70%



CORRIDORS 30%-70%



STORE AREAS (INCLUDING WAREHOUSES) 30%-80%

Payback of the wireless sensors can be 1year or under for daylight and intermittent use areas.





Useful Deployment Situations

- High Value & Quick Payback is obtained in situations where intermittent occupancy happens and/or adequate daylight is available, such as
 - Private offices & cabins
 - Conference Room
 - Classrooms
 - Kitchens/Pantries
 - Restrooms
 - Safe Deposit Box rooms (banks)

- Corridors
- Warehouse aisles
- Stairwells
- Elevators
- ATMs







INDIA'S FIRST SUPER EFFICIENT CEILING

FAN





Category: Small Appliances





Coimbatore





Redefining Ceiling Fans Key differentiators



- More than 50% energy savings
- No compromise on air delivery
- Remote control
- Low voltage operation peed even at 140Vac)
- ❖ No speed change for wide voltage range (140Vac to 300Vac) 140 - 300Vac
- Precise speeds
- No heating of motor











Electrical Performance

				Conventional
				Conventional
	Speed	Superfan	EE fan	fan
Active power (W)	Low	3.9	18	12.5
	Medium	13.3	45	36.7
	High	34	55	76.2
Power factor	Low	0.51	0.49	0.37
	Medium	0.88	0.82	0.64
	High	0.96	0.99	0.99
Total demand (VA)	Low	7.6	36.7	33.8
	Medium	15.1	54.9	57.3
	High	35.4	55	77
VAR demand for 500 fans (kVAR)	Low	3.3	16	15.7
	Medium	3.6	15.7	22
	High	5	5.2	5.4

Superfan has built-in power factor control and low power consumption helps in large installations.









Superfan Attributes	Innovation	Inclusive	Sustainability	Scalability	Energy & Environment	Mass Appeal	Originality	Safety
Energy saving, air delivery	✓	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
Remote control, precise speeds	✓	\checkmark				\checkmark	\checkmark	
Low voltage operation	✓	\checkmark						
Colors & aesthetics		\checkmark				\checkmark	\checkmark	
No speed change with wide supply variation	✓						\checkmark	
Twice longer, quiet running on inverter						\checkmark		
Material			\checkmark		√			\checkmark
Green product			\checkmark		\checkmark		\checkmark	
High/Low voltage & overload protection	✓							✓
Solar friendly		✓	✓		√			
Technology, Construction, other uses				\checkmark			\checkmark	\checkmark

WindStream Energy Technologies India Pvt. Ltd. Company Presentation – August 2015



The simple, efficient & cost effective way to utilize highly available Wind and Solar resources in "India"

The SolarMill®

An Efficient Way of Combining the Power of Wind and Solar!

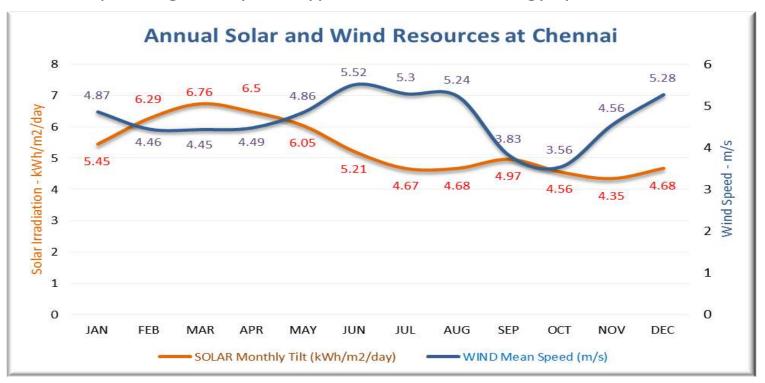
The SolarMill Generates:

- Daytime energy from the sun and wind
- Day & Night energy from the wind
- Energy even on cloudy days
- More energy on hot sunny days due to cooling effect on solar panels by wind
- Standing about 1 meter tall, SolarMills meet most permitting building code requirements.
- SolarMills harvest energy from the sun and wind simultaneously and also independently.



Why SolarMill?

- The SolarMill technology smooth's out the highs and lows of energy generation periods due to seasonality as **solar irradiation and wind speeds change** throughout the course of the year.
- The hybrid solution will compensate for seasonal losses of power generation while depending on any one type of renewable energy system.



Product overview-SolarMill

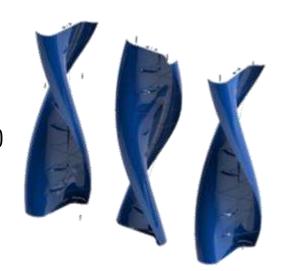
- SolarMill is a Hybrid energy system which deals with both Solar and wind energy.
- Hybrid system is based on a modular, scalable, distributed renewable energy system designed and optimized for both on and off grid installations.



- Wind energy device, utilizing three low-profile vertical axis wind turbines (VAWT)
 mounted on a single base.
- Incorporates **P.V. technology,** creating the greatest energy generation.

The Technology:

- **Savonius Turbines** accept wind from any direction and accommodate changes in wind direction.
- SM1 is capable of producing 576 kWh/ Year
 (@ 6kWh/m2/day and 5m/sec average yearly wind speed)
- WindStream's Maximum Power Point Tracking (MPPT)
 is applied to each turbine independently.



- Onboard "Smart" electronics designed to control 3turbines connected in series running the length of the tower, outputting power to the equipment locker.
- Current production technology and configuring for this unique application, the turbines, generators, and electronics will allow for the addition of wind generating power with a minimal amount of added weight.

Construction

SolarMill Assembly:

- 3 Vertical Axis
 Turbines mounted on a single base
- Turbines (Savonius)
 produce energy by
 accepting winds
 coming from any
 direction
- Cut-in wind speed 2 m/s & Cut-out wind speed – 18 m/s
- Silent operation
- Designed for both On-Grid and Off-Grid applications



Construction contd...



Reliable

- <u>Corrosion Resistant Material</u>: all steel parts are pre-galvanized.
 Aluminum or stainless components are used where appropriate.
- <u>Circuit Protection</u>: Electronics provide protection for over-voltage and overcurrent by monitoring the current and voltage in each system.
- Mechanical Braking: The unit is equipped with a failsafe centrifugal
- braking system designed to protect the turbines and generators
- at high wind speeds (beyond 18.5 m/s).
- Able to withstand temperature ranges from -30°C to 50°C.

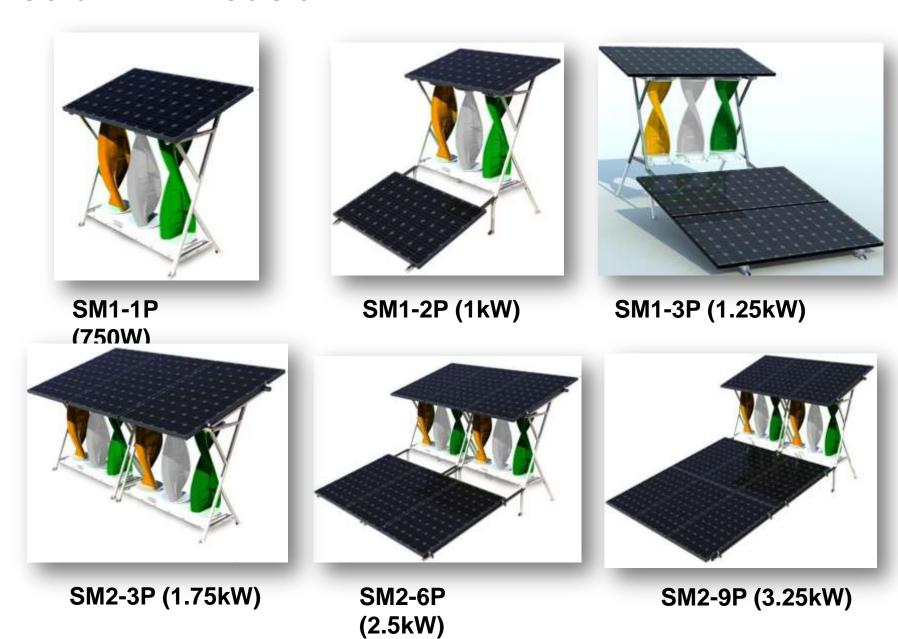


Advantages of SolarMill

 Easy to mount on any rooftop; no complicated masts, guy wires, or towers.

- Simple ballasted installation that avoids roof penetration.
- Environment-friendly, silent operation.
- Higher power density per square foot.
- Scalable power generation.
- Mechanical braking at high-speed winds beyond 18 m/s.
- Increases the battery life & minimizes the battery storage capacity.

SolarMill Models



Few of the installations in India











Innovative Energy Saving Products

Award Winners



COPELAND® CRK8M Recip Compressors **Platform**

CII Energy Efficiency Summit 2nd -3rd September 2015, Hyderabad





Residential AC Regulations - BEE v/s M.E.

Table 2.3: Star level valid Split type air conditioners From 01-01-2014 to 31-12-2015

-	Energy Efficiency Ratio (Watt/Watt)			
Star level	Minimum	Maximum		
1 Star *	2.70	2.89		
2 Star **	2.90	3.09		
3 Star ***	3.10	3.29		
4 Star ****	3.30	3.49		
5 Star *****	3.50			

Table 2.4: Star level valid for unitary type air conditioners (From 01-01-2014 to 31-12-2015)

	Energy Efficiency Ratio (Watt/Watt)			
Star level	Minimum	Maximum		
1 Star *	2.50	2.69		
2 Star **	2.70	2.89		
3 Star ***	2.90	3.09		
4 Star ****	3.10	3.29		
5 Star *****	3.30			

Middle East Air Conditioner appliance type	Cooling Capacity limit (CC) (Btu/h)	To be a	EER) Value Btu/h)/watt pplied mandatory from the beginning Sept 2013	(EER) Value (Btu/h)/watt To be applied mandatory starting from the beginning of Jan 2015		
	At test condition (T1)	T1	T3	T1	T3	
	18000 > CC	8.5	6.12	9.8	7.06	
Window Type	18000 ≤ CC < 24000	8.5	6.12	9.7	6.98	
	CC ≥ 24000	8.5	6.12	8.5	6.12	
Split Type and the other types	All Capacities	9.5	6.84	11.5	8.28	

- Middle East Energy Labels Are Stringent Than India Label
 - India Lower By One Level
 - Example For WRAC 2015
 - India Star Is 8.5 Till Dec 2015 (Calculated T 3 = 5.95)
 - Saudi Star 1 Is 9.8 From Jan 2015 (T 3 = 6.7)
- India Is Only T1, No Mention About T3; M.E. Is T1 & T3
 - T 3 Difficult To Achieve Than Only T1
- India Launched Energy Label In Jan 2009; Saudi Sept 2013
 - India Proposed 8.5 In 2015; Saudi With 9.8 In Jan 2015

New CRK8M Ultra High EER Compressors

- 11.5% Higher Efficiency Than Equivalent Compressors
- Better Efficiency At Same Sound Levels
- Better Performance Than Rotary At High Ambient Applications
- Suitable For Both Window AC Applications
- 6 Star Rating Under SASO
 - Only Recip Compressor Qualifies

CRK8M Series Highlights

- Innovativeness In Design Ensuring
 - Low Cost Product With Higher Efficiency
 - Made Suitable For Domestic And Export Markets
 - Primary Supplier For Window Application In Middle East
 - Optimization Of Recip Technology To Achieve Higher EER
- Product Acceptance In Domestic And Export Market
 - Over 0.4Mn Pieces Sold In FY15
 - Over 1.0Mn Plan For FY16

Energy Saving Work Out: CR19K8M UHEER savings wrt competition Average Energy Savings From CR19K8M w.r.t. Competition Models Under

Same Conditions

11.5%

Average Annual Savings Per AC using CR19K8M (In Terms Of Energy Units)

300 KWh / Year

Annual savings per household due to higher efficiency

~ INR 1500 per AC

Total CRK8M Series UHEER Pcs Sold In FY15

0.4 Mn Units

Total Potential Energy Savings for FY15

120 Million Units

Total CRK8M Series UHFFR Pcs Planned In FY16

1 Million Units

Total Potential Energy Savings for FY15

300 Million Units

Global 1.5 - 2 Ton AC Market With Recip Technology

8 Million pcs

A Power plant with capacity of 14 MW is required to generate 120 Million KWh





FLASH JET PUMP



Energy Conservation | Environment | Process Efficiency

www.forbesmarshall.com

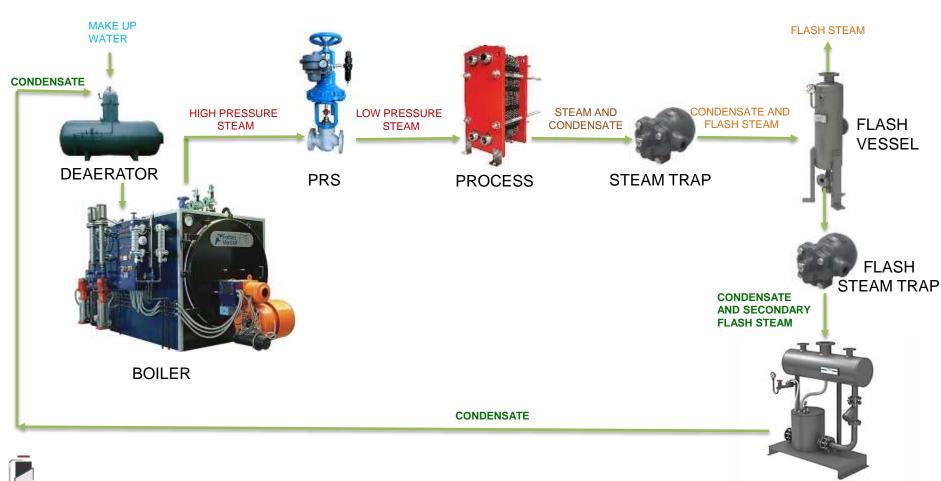
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CONDENSATE RECOVERY



NEED FOR CONDENSATE AND FLASH RECOVERY





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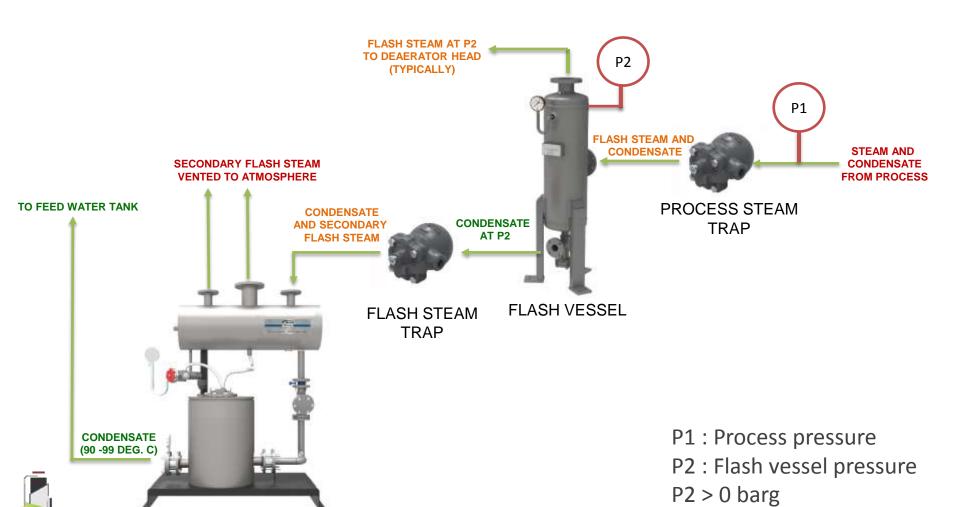
PUMP

CONVENTIONAL SYSTEMS

PPPPU



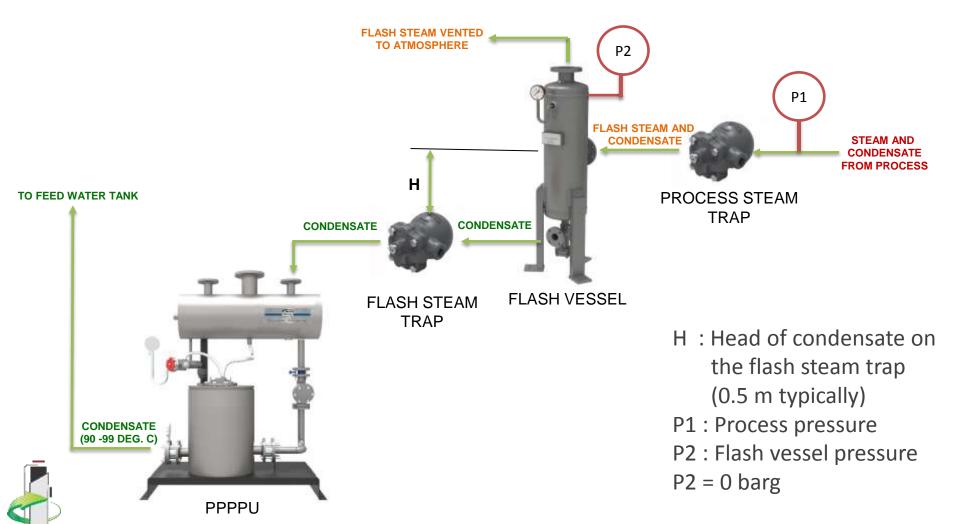
FLASH PRESSURE > ATMOSPHERIC PRESSURE



CONVENTIONAL SYSTEMS

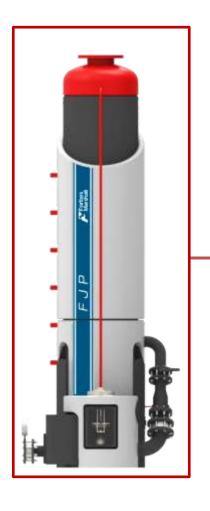


FLASH PRESSURE = ATMOSPHERIC PRESSURE



FLASH JET PUMP





Integration of a PPPPU and a flash vessel, complete recovery of flash steam and condensate.

Pressure balancing prevents secondary flashing.

Condensate is pumped at temperatures above 100 Deg. C



PRODUCT SPECIFICATIONS





Specification & Capacities:

FJP4500 -->4.5 TPH

FJP3000-->3.0 TPH

FJP1500-->1.5 TPH

Limiting Conditions:

FJP4500 FJP Motive :-

3.5-7.5 bar g

FJP1500 / 3000 Motive :-

3.5-8.7 bar g

Back Pressure all sizes :-

0-2 bar g

Body Design Conditions:

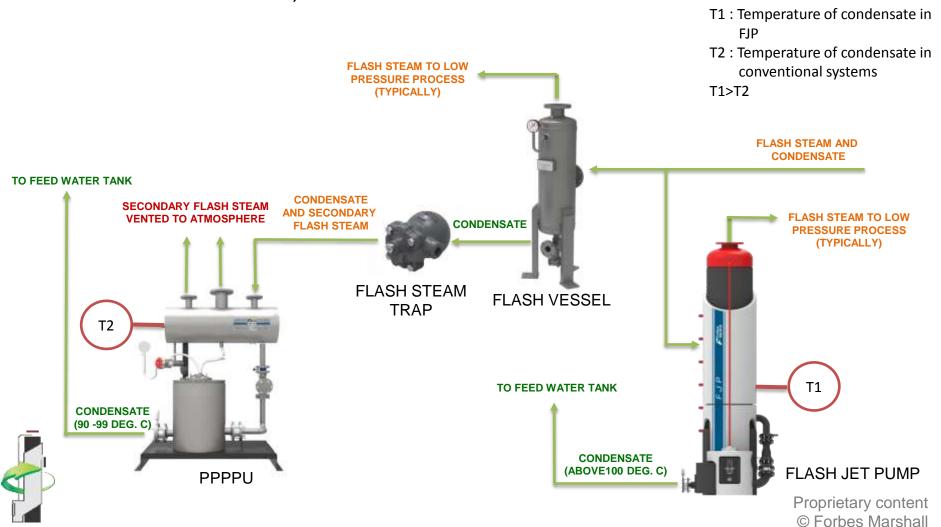
FJP4500 FJP: 10 barg @ 180 deg. C

FJP3000/1500: 8.7 barg @ 198 deg. C

SITE INSTALLATIONS

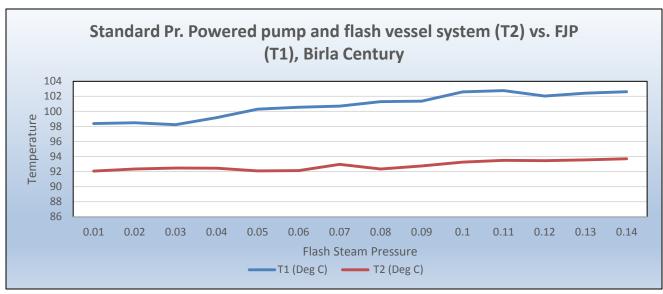
Forbes Marshall Trusted Partners. Innovative Solutions.

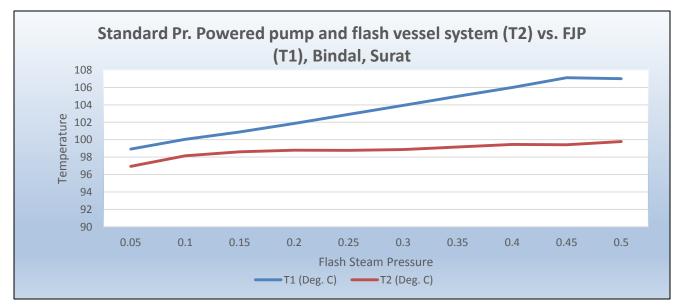
- Birla Century, Gujarat
- Bindal Silk Mills Pvt. Ltd., Surat



RESULTS









SAVINGS – BIRLA CENTURY



$$E = Efjp - Efvp = m*Cpav* (T2-T1)$$

= 810*4.22*(375-367) = **27345 KJ/hr**

- E = the energy savings of Flash Jet pump over existing systems (KJ/hr)
- Cpav = 4.22 KJ/kg K
- T1 = 375 K
- T2 = 367 K
- m = mass flow rate of condensate (kg/hr) = 810 kg/hr

GCV of coal = 15072 KJ/kg

Boiler efficiency = 70 %

Mass of fuel saved = E / (G.C.V * boiler efficiency) = 2.6 kgs/hr

Cost of coal = 5.5 Rs/kg

No. of hours the boiler operates in a year = 8000 / year

Savings in a year = savings in an hour * boiler operation hours

= Rs. 1,15,000/-



Payback period = investment / savings =385000/115000

= 3.3 years = 3 years 4 months

SAVINGS – BINDAL SILK MILLS



- E = the energy savings of Flash Jet pump over existing systems (KJ/hr)
- Cpav = 4.22 KJ/kg K
- T1 = 380 K
- T2 = 372.8 K
- m = mass flow rate of condensate (kg/hr) = 1667 kg/hr

```
GCV of coal = 15072 KJ/kg
Boiler efficiency = 65 %
Mass of fuel saved = E / (G.C.V * boiler efficiency) = 5.2 kgs/hr
```

Cost of coal = 5.5 Rs/kg

No. of hours the boiler operates in a year = 8000 / year

Savings in a year = savings in an hour * boiler operation hours



Payback period = investment / savings =315000/227500 = 1.4 years = 1 year 4 months



The LED based Cogeneration magic

Innovation from INDIA

















GTCS with its 18 years of Consulting expertise has been continually initiating changes to improve the water and environment scenario.

Green Building Consultant

Energy Audits by BEE Certified Engineers

Waste water treatment plants: Design and Build

MEP Designs

Chilled Water Re Balancing

Equipment Efficiency Audits











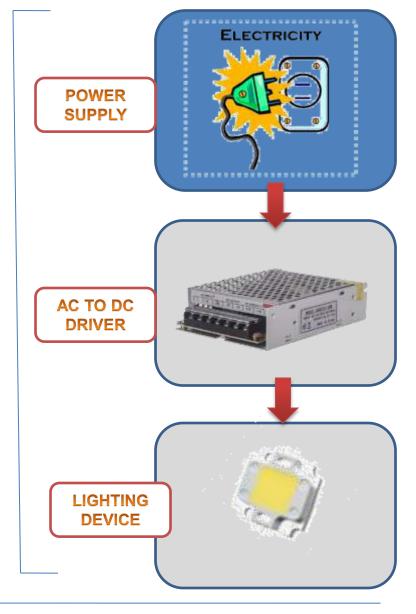






LED

Light emitting DIODE Is currently used as



















LED

The lighting Industry worldwide has lapped up the LED as a replacement for lighting systems made till date.

BUT

DRIVER INEFFICIENCIES ACCOUNT FOR CONSIDERABLE AMOUNT OF POWER ACTUALLY CONSUMED

70% TO 80% OF POWER PROVIDED BY THE DRIVER IS USED BY THE LED TO GENERATE HEAT

TECHNICALLY, LIGHTING ACTUALLY CONSUMES ONLY 15% TO 25% OF THE POWER SUPPLIED

* Exact % distribution data is not very clear to scientists. This is data from LED related information available in public domain







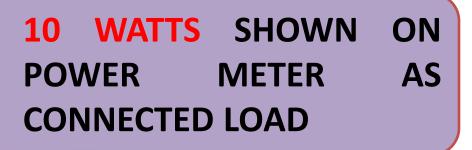












2 TO 3 * WATTS
USED IN
LIGHTING ???

7 TO 8
WATTS
DC
OUTPUT
FROM
DRIVER



5 TO 6 * WATTS
USED IN
HEATING ???

* Exact % distribution data is not very clear to scientists. This is data from LED related information available in public domain

















WHILE ALL THE CLAMOUR IN THE WORLD IS FOR MANAGING THE HEAT FROM LEDs......

USING VARIOUS TYPES OF HEAT SINKS



















HEAT IS GOOD......USE IT !!







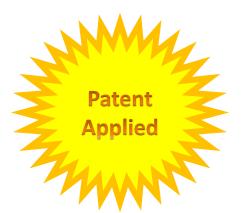










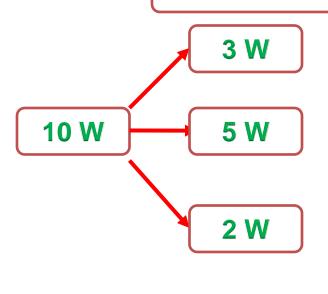


The LED based Cogeneration magic

MADE IN INDIA



ONE INPUT THREE OUTPUTS



Driver Losses

Water Heater

Lighting

Using Solatube or Similar utility

Storage Batteries charged using PV Panels







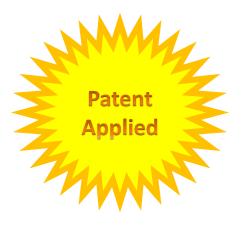












The LED based Cogeneration magic

MADE IN INDIA



- 1.1 kW Connected System can produce upto 2 deg C rise in temperature of water flowing @ 6 lpm in 5 minutes
- 1.1 kW Connected System can produce upto 4 deg C rise in temperature of water flowing @ 3 lpm in 5 minutes
 - 1.1 kW Connected System can produce upto 9 deg C rise in temperature of 2 ltrs stored water in 2 minutes







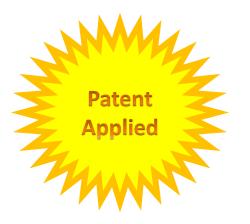












The LED based Cogeneration magic

MADE IN INDIA



Ecogenie can give

- heated water PLUS
- 2. Light PLUS
- 3. Enough electricity to charge a battery

CAN BE USED with

- SOLAR Water heater
- SOLATUBES
- SOLAR PV Power Generation Systems
- PREHEATING for BOILERS
- PREHEATING of Thermic Fluids in process and Industry







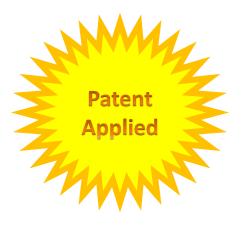












The LED based Cogeneration magic





Ecogenie can give

- heated water PLUS
- 2. Light PLUS
- 3. Enough electricity to charge a battery

PROPOSED REDUCTION IN

- Water Usage
- Demand for Mixers, Divertors
- Heat Energy lost in Geysers due to usage, sudden heating and scalding issues
- PLUMBING COSTS
- CONNECTED LOAD BY 30%
- ELECTRICITY USAGE BY 45%



















"Green is Competitive"



